

Work Order ID 70627

Monday, June 13, 2011 11:05:30 AM



Page 1

Item ID:	K10003	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Saddle, D205-634-011					
Start Date:	6/10/2011	Start Qty:	4.00		Cust Item ID:	
Required Date:	6/22/2011	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	11-06-13	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	Rev F								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003		CHG.008						
			007						
			ECN 11.599						
110		0.00							
	Pick Kit								
Packaging	Memo	0.00							
Packaging									
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

11 07 20 (4)

for CL 11-7-13

JB 11/07/13

11 07 20 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70627

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Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 6/10/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location:

PK

0.00

Memo

0.00

Packaging

6/17/21 (4)

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/17/21

MLF
11-07-21

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Monday, June 13, 2011 11:05:35 AM

Page 1

Work Order ID: 70627

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
 11.03.11 per dsi9536 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-51A Bolt		Purchased	No			110	Each	270.0000	8	32			
-----------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST361	270	
116003	20	
117094	100	
117313	50	
117514	50	
117794	50	

117094 1x
 117313 37x

AN4-6A Bolt		Purchased	No			110	Each	1,233.000	16	64			
----------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST356	1033	
115936	33	
116400	400	
116924	400	
117872	200	
ST358	200	
117514	200	

116400

JB 11/07/13

9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 70627

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

AN4C46A Purchased No 110 Each 221.0000 14 16 ✓
BOLT

Location	Loc Qty	Loc Code
ST360	221	
107287	40	
110823	181	

AN6-12A Purchased No 110 Each 151.0000 8 32 ✓
Bolt

Location	Loc Qty	Loc Code
ST342	151	
117094	100	
117514	51	

AN960JD416 NAS1149D0463J Purchased No 110 Each 0.0000 32 128 ✓
Washer

AN960JD616 NAS1149D0663J Purchased No 110 Each 0.0000 8 32 ✓
Washer

D2570 Manufactured No 110 Each 253.0000 24 96 ✓
Bushing

Location	Loc Qty	Loc Code
ST017	253	
66933	1	
67759	50	
68103	202	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 70627

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

D2571
Saddle, Fwd Out 205

Manufactured No

110 Each 2.0000



1 4
71552XB

7136-1X

Location

Loc Qty

Loc Code

ST433

2

67664

2

D2572
Saddle, Fwd In 205

Manufactured No

110 Each 0.0000



1 4
71107

D2573
Saddle, Aft Out 205

Manufactured No

110 Each 0.0000



1 4
71554XB

D2574
Saddle, Aft In 205

Manufactured No

110 Each 0.0000



1 4
71555XB

D2747
Set Screw

Manufactured No

110 Each 138.0000



4 16
71555XB

Location

Loc Qty

Loc Code

ST021

138

64276

38

69494

100

D2876
Saddle Spacer

Manufactured No

110 Each 56.0000



2 8
69494

73 11/07/13

Location

Loc Qty

Loc Code

ST025

16

66849

16

ST026

40

68282

40

68282

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 70627

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

MS
D2877
xy
Saddle Spacer

Manufactured No

110 Each

75.0000

1 2 3 8 ✓



JB *Ch*

Location

Loc Qty

Loc Code

ST025

75

66843

23

68283

52

68283

MS
D3405-041
xy
Lug Assembly

Manufactured No

110 Each

4.0000



4 *70820* *Ch*

Location

Loc Qty

Loc Code

ST423

2

68346

2

ST474

2

62227

2

MS
D3405-043
xy
Lug Assembly

Manufactured No

110 Each

2.0000



4 *B71584* *11/7/13*

Location

Loc Qty

Loc Code

ST423

2

65703

2

MS
D3407-041
xy
Tow Ring

Manufactured No

110 Each

1.0000



4 *70820* *11/07/13*

Location

Loc Qty

Loc Code

ST464

1

68749

1

70820 *68971* *01/11/20*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 70627

Parent Item: K10003

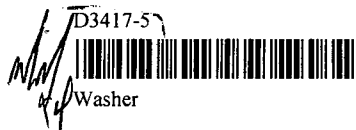
Parent Item Name: Saddle, D205-634-011

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00



Manufactured No

110 Each

51.0000



2 8 ✓

JB Lu

Location

Loc Qty

Loc Code

ST053

51

67783

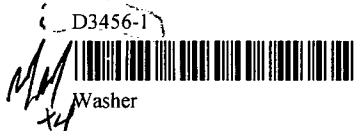
11

68972

40

68972

4 ✓



Manufactured No

110 Each

54.0000



71033

JB

Lu

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

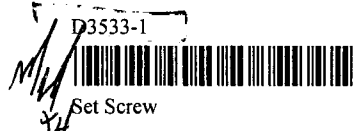
47

66848

3

69774

44



Manufactured No

110 Each

90.0000



8 ✓

JB

Lu

Location

Loc Qty

Loc Code

ST066

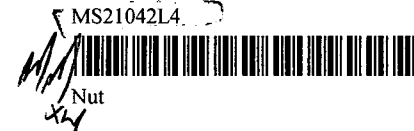
90

67583

90

67583

24 96



Purchased No

110 Each

5,203.000



JB

11/07/13 (44)

Location

Loc Qty

Loc Code

ST300

5203

117441

2903

117601

800

117885

1500

117441

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 70627

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,211.000

5

20



Nut



23 11/07/13 (signature)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

171

117423

171

ST301

1000

117601

500

117793

500

117601

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	* BOLT
25	16	16				D2570	* BUSHINGS
26	8	8				MS21042L4	* NUT (OR MS21042-4)
27	8	8				AN6-12A	* BOLT
28	8	8				AN960JD616	* WASHER
29	16	16				AN4-6A	* BOLT
30	32	32				AN960JD416	* WASHER
31	16	16				MS21042L4	* NUT (OR MS21042-4)
32	4	4				D2747	* SET SCREW
33	2	2				D3533-1	* SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	* WASHER
43	1	1				MS21043-4	* NUT
44	2	2				D3417-5	* WASHER
50					1	D3405-041	* LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	* LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	* BOLT
53					8	D2570	* BUSHING
54					4	MS21043-4	* NUT (OR MS21042-4)
60	2	2				D2876	* SADDLE SPACER
61	2	2				D2877	* SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07